

**NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD**

COMPOSTING FACILITY

(No.)
CODE 317

DEFINITION

This is a treatment component of an agricultural management system for the biological stabilization of organic material.

PURPOSES

To reduce the pollution potential of organic agricultural wastes to surface and ground water.

CONDITIONS WHERE PRACTICE APPLIES

This practice applies where:

- Organic waste material is generated by agricultural production or processing;
- A composting facility is a component of a planned agricultural waste management system; and,
- A composting facility can be constructed, operated and maintained without polluting air and/or water resources.
- The composting facility is one of the following types:
 1. Windrow
 2. Static Pile
 3. In-vessel

CRITERIA

General Criteria Applicable To All Purposes

Laws and Regulations. The installation and operation of the composting facility shall comply with 510 ILCS 77/1, Livestock Management Facilities Act and all other federal, state, and local laws, rules, and regulations.

Safety. Safety and personal protection features and practices shall be incorporated

into the facility and its operation as appropriate to minimize the occurrence of equipment hazards and biological agents during the composting process.

Facility Siting. The bottom elevation of the composting facility shall be above the seasonal high water table and on soils with slow to moderate permeability that does not allow materials to contaminate the ground water, and meets all applicable regulations, or the facility shall be installed on concrete slabs or other appropriate liners.

Ideally, compost facilities should be located outside of floodplains. However, if site restrictions require location within a floodplain, they shall be protected from inundation or damage from a 25-year flood event, or larger.

Locate compost facilities so prevailing winds and landscape elements such as building arrangement, landforms, and vegetation minimize odors and protect the visual resource.

Direct surface runoff away from the compost facility. Direct contaminated runoff from compost facilities to an appropriate storage or treatment facility for further management.

The facility shall have all year, all weather access.

Compost Mix. Develop a compost mix that encourages aerobic microbial decomposition and avoids nuisance odors.

Carbon-Nitrogen Ratio. The initial compost mix shall result in a Carbon to Nitrogen ratio between 25:1 and 40:1. Compost with a greater carbon to nitrogen ratio can be used if nitrogen immobilization is not a concern.

Where more than two ingredients are to be blended, the two main ingredients are to be used in the analysis for the desired C:N and mixed accordingly. Adding up to 50% by

<p>Conservation practice standards are reviewed periodically, and updated if needed. To obtain the current version of this standard, contact the Natural Resource Conservation Service.</p>

weight of the other ingredients to improve workability and air movement is permissible as long as the C:N of the added ingredient does not exceed the target C:N of the compost.

Carbon Source. A dependable source of carbonaceous material with a high carbon to nitrogen ratio (C: N) shall be stored and available to mix with nitrogen rich waste materials. Wood chips, sawdust, peanut hulls, straw, corn cobs, bark peat moss, and well bedded horse manure are good sources of carbon.

Bulking Materials. Add bulking materials to the mix as necessary to enhance aeration.

The bulking material may be the carbonaceous material used in the mix or a non-biodegradable material that is salvaged at the end of the compost period. If a non-biodegradable material is used, provision shall be made for its salvage.

Moisture Level. Provision may be made for maintaining adequate moisture in the compost mix throughout the compost period within the range of 40 to 65 percent (wet basis).

In high precipitation climatic regions, care shall be taken to prevent excess moisture from accumulating in the compost. Facility covers may be required to provide for a suitable product

Temperature of Compost Mix. Manage the compost to attain and then maintain the internal temperature for the duration required to meet management goals.

When the management goal is to reduce pathogens, the compost shall attain a temperature greater than 130°F for at least 5 days as an average throughout the compost mass.

This temperature and time criterion may be achieved during either primary or secondary composting stages or as the cumulative time of greater than 130°F in both stages.

The material should remain at or above 110 °F for the remainder of the designated composting period.

Turning/Aeration. The frequency of turning/aeration shall be appropriate for the composting method used, and to attain the desired amount of moisture removal and

temperature control while maintaining aerobic degradation.

Facility Type. Selection of the composting facility/method shall be based on the availability of raw material, the desired quality of final compost, equipment, labor, time, and land available.

See National Engineering Handbook, Part 651 Agricultural Waste Management Field Handbook, Chapter 10 for design of each type of facility.

Facility structural elements such as permanent bins, concrete slabs, and roofs shall meet the requirements of Conservation Practice Standard 313, Waste Storage Facility.

Facility Size. Size the compost facility to accommodate the amount of raw material planned for active composting plus space required for curing.

Composting facilities for the purpose of processing animal carcasses are to include a primary composting unit into which alternate layers of low moisture content manure (unusual poultry manure), carbon source material (straw is common), and dead animal carcasses are placed. A secondary composting unit is often necessary to complete the composting process.

Dimensions selected for elements of the compost facility shall accommodate equipment used for loading, unloading, and aeration.

Sizing of facilities for composting dead animals shall be based on normal mortality loss records for the operation. Or, if not available, locally established mortality rates for the type of operation shall be used.

Compost Period. Continue the composting process long enough for the compost mix to reach the stability level where it can be safely stored without undesirable odors. It shall also possess the desired characteristics for its use, such as lack of noxious odor, desired moisture content, level of decomposition of original components and texture. The compost period shall involve primary and secondary composting as required to achieve these characteristics.

Test the finished compost as appropriate to assure that the required stabilization has been reached.

Use of Finished Compost. Land application of finished compost shall be in accordance with Conservation Practice Standards 590, Nutrient Management, and 633, Waste Utilization.

CONSIDERATIONS

Develop an initial compost mix with a Carbon to Nitrogen ratio of at least 30:1 to reduce most offensive odors.

Minimize odors and nitrogen loss by selecting carbonaceous material that, when blended with the nitrogenous material; provides a balance of nutrients and porous texture for aeration.

Maximize solar warming by aligning piles north to south configured with moderate side slopes.

In humid areas, do not locate piles (windrows) across the slope to prevent ponding and sogginess.

Protect compost facilities from the wind in cold climates. Wind protection may help prevent excess drying of the compost in dry climates.

Composting operations require close management. Management capabilities of the operator and availability of labor should be assessed as part of the planning and implementing process.

Appropriate equipment must be available for initial mixing, turning, and hauling composted material and carbonaceous material. Appropriate long stem thermometers should be available for managing the composting material.

PLANS AND SPECIFICATIONS

Plans and specifications shall be prepared in accordance with the criteria of this standard and shall describe the requirements for applying the practice to achieve its intended use.

OPERATION AND MAINTENANCE

Develop an operation and maintenance plan that is consistent with the purposes of this

practice, and the life of the composting facility. Recipe ingredients and sequence that they are layered and mixed shall be given in the plan.

Safety requirements for operation of the composting facility shall be provided.

Manage the compost piles for temperature, odors, moisture, and oxygen, as appropriate. Make adjustments throughout the composting period to insure proper composting processes.

Closely monitor temperatures above 165°F. Take action immediately to cool piles that have reached temperatures above 185°F.

The operation and maintenance plan shall state that composting is a biological process. It requires a combination of art and science for success. Hence, the operation may need to undergo some trial and error in the start-up of a new composting facility.

REFERENCE

National Engineering Handbook, Part 651
Agricultural Waste Management Field
Handbook, Chapter 10.